



Multitechnology Know-how

# *Millenium II*

logic controller



- ▶ The most complete software offer on the market
- ▶ Pre-programmed application-specific functions
- ▶ An open, adaptable configuration

**More**  
than a standard





► **Millenium II** the logic controller that's flexible and adaptable to your applications



Millenium 2 offers a number of solutions for your applications. It's simpler than ever to incorporate automation control functions such as timing, counting, monitoring, temperature control, sequencing, etc.

Your pre-programmed functions

Millenium 2 incorporates the most extensive function library on the market, which now includes application-specific functions (calculation, pump rotation, Cam timer, etc). Moreover, Crouzet will offer to design the function which is perfect for your application.

Your open, adaptable configuration

- Millenium 2 consists of a complete range with versions which are:
- user-definable from the front panel
  - low-cost (no displays and parameter-setting buttons)
  - bare boards for mass-production applications
  - numerous extensions (I/O, communication, etc)

Your flexibility for programming

Millenium 2 is the only logic controller to combine flexible programming using function blocks with the added benefit of sequential flow chart blocks. Its user-oriented design simplifies the process of designing your programs.





# Millenium II

## Positive advantages for your applications!



### Machines

With Millenium 2, small machines benefit from adaptability and simplicity of installation. Exploit its communication capacities and add more functions to your devices with the greatest of ease.



### Building management

With its pre-programmed function blocks, analogue inputs, and powerful calendar clock, Millenium 2 makes it easy to monitor your installations: heating, air conditioning, pumping, lighting, and access control (gates, management of safety devices, etc).



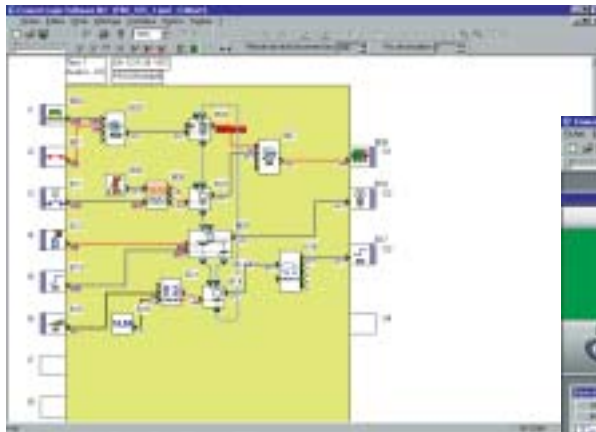
### Temperature control

Software functions are included which simplify the design of your heating cycles. In addition, as your systems evolve, there will be a version of Millenium 2 to suit.

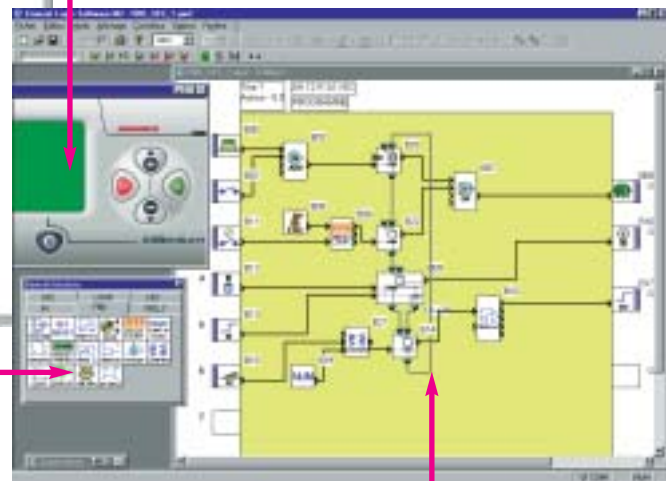


# Millenium II

► The most complete software offer on the market



Supervise the installation



Select your function

Construct your program



The points of Millenium 2

A genuine CLS (Crouzet Logic Software) software workshop for PC:

- programming,
- simulation,
- monitoring and supervision,
- program uploading/downloading,
- customized documentation,
- automatic program compilation,
- online help.

- Large processing capacity: 128 function blocks.
- Battery backup of data in the event of a power failure: 10 years.
- Password protection.
- Automation control parameters set using buttons on the front panel.

The user-oriented design of Millenium 2 simplifies program creation by combining speed, performance and safety:

- pre-programmed functions
- application-specific functions
- proprietary functions
- FBD (Function Block Diagram) functions
- GRAFCET SFC (Sequential Function Chart) functions



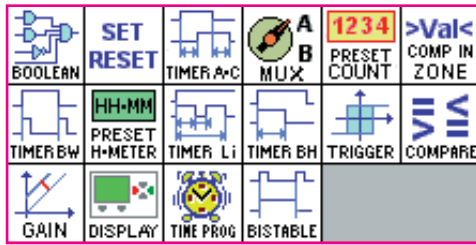
Interactive CD-Rom

- CLS software workshop
- + tutorial
- + application library
- + promotional sales brochure
- + technical sales brochures



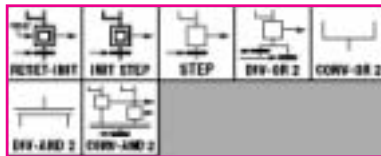
# Function toolbar

## ► FBD functions



16 pre-programmed functions are available for counting, timing, comparison, multiplexing, timer programming and display.

## ► SFC (GRAFSET) functions



All sequential flow chart functions are incorporated, with backup or reinitialization in the event of a power failure (step, transition, divergence, convergence, etc).

## ► Logic functions



AND, OR, NAND, NOR, XOR, NOT functions.

## ► Inputs



You can connect physical inputs, whether discrete, analogue or potentiometer. There are also internal inputs such as the keypad, constants, etc.

## ► Outputs



You have two types of output:

- physical: discrete, solid state or PWM (Pulse Width Modulation),
- internal: display backlighting.

	<b>BOOLEAN</b> Used to create logic equations between connected inputs.		<b>TIMER LI</b> Pulse generator (ON setting, OFF setting).
	<b>SET - RESET</b> Bistable memory - Priority assigned to either SET or RESET.		<b>TIMER B/H</b> Timer - Function BH. (adjustable impulse signal).
	<b>TIMER A/C</b> Timer - Function A/C (On-delay and off-delay).		<b>TRIGGER</b> Defines an activation zone with Hysteresis.
	<b>MUX</b> Multiplexing functions on 2 analogue values.		<b>COMPARE</b> Comparison of 2 analogue values using =, >, <, ≥, ≤ operators.
	<b>PRESET COUNT</b> Up/down counter.		<b>GAIN</b> Used to convert an analogue value by changing scale and offset.
	<b>COMP IN ZONE</b> Zone comparison (MIN ≤ VALEUR ≤ MAX).		<b>DISPLAY</b> Display of digital and analogue data, date, time, messages for man-machine interface.
	<b>TIMER B/W</b> Timer - Function BW (impulse on a rising or falling edge).		<b>TIME PROG</b> Hourly, weekly and annual programmer.
	<b>PRESET H-METER</b> Hour counter (presetting of hour, minute).		<b>BISTABLE</b> Impulse relay function.

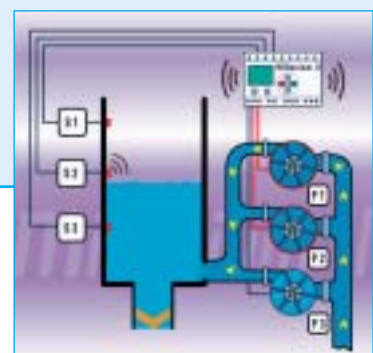
Your applications already pre-programmed with our application-specific functions!

CROUZET offers you a library of application-specific functions which can be added to according to your requirements:

- Calculation function  
Multiplication/Division  
Addition/Subtraction
- Data archiving function
- Cam timer function
- Clock function  
with modifiable parameters
- Pump rotation function
- Up/down counter with calculation function

Example of application-specific function:  
**Rotation of 3 pumps**

The pump rotation function is used to manage the water level in a tank by means of 3 sensors and 3 pumps.







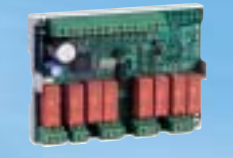
▶ An open, adaptable configuration



# *Millennium II*

▶ Improved design to suit your applications

# Versions and extensions for you to construct your own solution

	12 Inputs/Outputs	20 Inputs/Outputs	Extensions
<b>Type XT</b> Expandable version with display and parameter-setting buttons			<b>Adjacent</b> <ul style="list-style-type: none"> <li>• 6 Inputs/Outputs</li> <li>• Communication using MODBUS or AS-i protocol</li> </ul>
<b>Type SA</b> Standard version with display and parameter-setting buttons			<b>Local</b> <ul style="list-style-type: none"> <li>• 4 solid state outputs</li> <li>• Transparent communication between two XT20</li> </ul>
<b>Type EC</b> Blind version without display or parameter-setting buttons			
<b>Type CN</b> Bare board version for mass-production applications			



## Example of configuration:



# Millenium II



## ▶ Technical characteristics

Insulation	7 MΩ
Safety class	0 industrial / II domestic casing
Earthing	None
Protection	IP20/Terminal block IP40 IP00 for CN12 and CN 20
Certification	CE, UL, cUL
Compliance	EN 60947-1 EN 60730-1 EN 60601-1
Programming method	Function blocks/SFC
Program size	128 blocks
Program memory	Flash EEPROM

Removable memory	EEPROM
Data memory	256 bits/64 words backed up for 10 years
LCD display	Display with 4 lines of 12 characters
Real-time clock	Drift < 1 min/month at 25 °C with user-definable correction of drift Data retention: 10 years (lithium battery)
Storage temperature	-40 -> +70 °C
Operating temperature	-5 -> +55 °C
Relative humidity (without condensation)	90 -> 95 %
Dimensions (w x h x d)	SA12-EC12: 72 x 90 x 60 mm SA20-XT-EC20: 125 x 90 x 60 mm CN12: 72 x 90 x 42 mm CN20: 125 x 90 x 42 mm

## ▶ Technical characteristics

### 100 ... 240 VAC power supply

Operating voltage	100 VAC -> 240 VAC (+10 % - 15 %) 50/60 Hz
Operating limits	85 VAC -> 264 VAC
Immunity from micro power cuts	10 ms
Maximum inrush current	7 A
Maximum power consumption	SA12-EC12-CN12: 6 VA SA20-EC20-CN20: 6,5 VA XT20: 8 VA

### 24 VAC power supply

Operating voltage	24 VAC +20 % - 15 % 50/60 Hz
Operating limits	20,4 VAC -> 28,8 VAC
Immunity from micro power cuts	10 ms
Maximum inrush current	7 A
Maximum power consumption	SA12-EC12-CN12: 6 VA SA20-EC20-CN20: 6,5 VA XT20: 8 VA

### 24 VDC power supply

Operating voltage	24 VDC +20 % - 15 %
Operating limits	20,4 VDC -> 28,8 VDC
Immunity from micro power cuts	1 ms
Maximum inrush current	7 A
Maximum power consumption	SA12-EC12-CN12: 3,5 W SA20-EC20-CN20: 4 W XT20: 5 W

### Analogue inputs (24 VDC model only)

CN12-SA12-EC12	4 inputs from I5 to I8
CN20-SA20-EC20-XT20	8 inputs from I5 to I12
Measuring range	(0 -> 10 V) or (0 -> Power supply V)
Resolution	8 bits
Conversion time	10 ms
Max. input voltage	28,8 VDC
Input impedance (kΩ)	> 10
Precision	+/- 5 %
Temperature drift	+/- 3 LSB
Potentiometer control	2,2 KΩ / 0,5 W

### 100 - 240 VAC input

Input voltage	100 - 240 (+10 % / -15 %) VAC
Operating frequency	50/60 Hz
Input impedance	700 kΩ
Pull-in voltage at logic state 1	≥ 80 VAC
Drop-out voltage at logic state 0	≤ 40 VAC
Status indicator	On LCD screen for SA12, SA20, XT20

### 24 VAC input

Input voltage	24 (+10 % / -15 %) VAC
Operating frequency	50/60 Hz
Input impedance	4 kΩ
Pull-in voltage at logic state 1	≥ 15 VAC
Drop-out voltage at logic state 0	≤ 5 VAC
Status indicator	On LCD screen for SA12, SA20, XT20

### 24 VDC input

Input voltage	24 (+20 % -15 %) VDC
Input current	3,2 mA/5,5 mA max
Pull-in voltage at logic state 1	≥15 VDC
Drop-out voltage at logic state 0	≤ 5 VDC
Response time	10 ms
Sensor type	Contact - 3-wire PNP
Status indicator	On LCD screen for SA12, SA20, XT20

### Relay outputs

Max. voltage breaking capacity	250 VAC
Max. current breaking capacity	8 A
Service life	8 A / 250 VAC resistive (100 000 operations)
Min. load	10 mA / 5 VDC
Response time	10 ms
Status indicator	On LCD screen for SA12, SA20, XT20



Discrete/PWM solid state outputs (24 VDC model only)

PWM solid state outputs	SA12-EC12-CN12: 01 to 04 SA20-XT20-EC20-CN20: 01 to 06
Voltage breaking capacity	5-28,8 VDC
Current breaking capacity	0,7 A / 5-28,8 VDC
Min. load	1 mA
Max. inductive load	0,7 A
Max. incandescent load	0,1 A
Off-state leakage	0,1 mA / 24 VDC

Response time	1ms
Isolated	no
PWM frequency	120 Hz to 1 920 Hz (user-definable)
PWM Cyclic ratio	0 to 100 % (256 steps)
PWM precision at 120 Hz	< 5 % (15 % to 85 %) load at 10 mA
PWM precision at 500 Hz	< 10 % (20 % to 80 %) load at 10 mA
Status indicator	On LCD screen for SA12, SA20, XT 20

▶ Starter kit

■ Each kit includes:

- a standard or expandable Millennium 2
- a PC/Millennium 2 link interface
- an interactive CD-Rom including the software workshop, tutorial, application library and technical brochures.



Type	Input	Output	Power supply	Code
KIT SA 12	8	4 relay	24 VDC	88 950 070
	8	4 relay	100 - 240 VAC	88 950 071
KIT SA 20	12	8 relay	24 VDC	88 950 072
	12	8 relay	100 - 240 VAC	88 950 073
KIT XT 20	12	8 relay	24 VDC	88 950 074
	12	8 relay	100 - 240 VAC	88 950 075

▶ Standard versions

- Preconfigured
- Intuitive programming via function block (FBD) or grafcet (SFC)
- Function: timing, counting, etc
- Application-specific functions: rotation, cam timers, calculation, etc
- Discrete, analogue or potentiometer inputs
- Relay, solid state or PWM outputs
- Indicator on backlit LCD display
- Program protected by a password
- Calendar program clock
- User-definable from the front panel



Type	Input	Output	Power supply	Code
SA 12	8	4 relay	24 VDC	88 950 041
	8	4 relay	100 - 240 VAC	88 950 043
	8	4 relay	24 VAC	88 950 044
	8	4 solid state/4 PWM	24 VDC	88 950 042
SA 20	12	8 relay	24 VDC	88 950 051
	12	8 relay	100 - 240 VAC	88 950 053
	12	8 relay	24 VAC	88 950 054
	12	8 solid state/6 PWM	24 VDC	88 950 052

- Standard products
- Standard products, non stocked



## ▶ Expandable version

- Expandable: communication, inputs/outputs, etc
- Intuitive programming via function block (FBD) or grafcet (SFC)
- Function: timing, counting, etc
- Application-specific functions: rotation, cam timers, calculation, etc
- Discrete, analogue or potentiometer inputs
- Relay, solid state or PWM outputs
- Indicator on backlit LCD display
- Program protected by a password
- Calendar program clock
- User-definable from the front panel
- Can take an XC adjacent extension and an XL local extension



Type	Input	Output	Power supply	Code
XT 20	12	8 relay	24 VDC	88 950 061
	12	8 relay	100 - 240 VAC	88 950 063
	12	8 relay	24 VAC	88 950 064
	12	8 solid state/6 PWM	24 VDC	88 950 062

## ▶ Blind versions

- No display or parameter-setting buttons
- Intuitive programming via function block (FBD) or grafcet (SFC)
- Function: timing, counting, etc
- Application-specific functions: rotation, cam timers, calculation, etc
- Discrete, analogue or potentiometer inputs
- Relay, solid state or PWM outputs
- Program protected by a password
- Calendar program clock



Type	Input	Output	Power supply	Code
EC 12	8	4 relay	24 VDC	88 950 021
	8	4 relay	100 - 240 VAC	88 950 023
	8	4 relay	24 VAC	88 950 024
	8	4 solid state/4 PWM	24 VDC	88 950 022
EC 20	12	8 relay	24 VDC	88 950 031
	12	8 relay	100 - 240 VAC	88 950 033
	12	8 relay	24 VAC	88 950 034
	12	8 solid state/6 PWM	24 VDC	88 950 032

## ▶ Bare board versions

- For mass-production applications
- Intuitive programming via function block (FBD) or grafcet (SFC)
- Function: timing, counting, etc
- Application-specific functions: rotation, cam timers, calculation, etc
- Discrete, analogue or potentiometer inputs
- Relay, solid state or PWM outputs
- Program protected by a password
- Calendar program clock



Type	
CN 12	For mass-production applications: please consult us
CN 20	For mass-production applications: please consult us

- Standard products
- Standard products, non stocked

## Local extensions

- For XT 20 only (1 local extension per module)
- Millenium - Millenium local link
- Doubles the hardware and software capacities
- Transparent communication between 2 XT 20
- Max. distance between 2 XT 20: 10 metres
- Cable type: screened twisted pair



Type	Description	Code
XL 01	M2 - M2 local link (2 modules)	88 950 200
XL 05	4 solid state outputs	88 950 204

## Adjacent extensions

- For XT 20 only (one adjacent extension per module)
- Communication using MODBUS or AS-i protocol (Slave module)
- 6 additional inputs/outputs

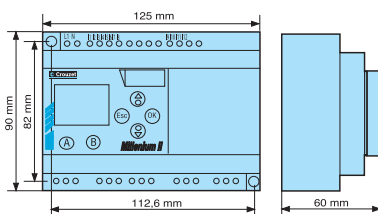


Type	Description	Code
XC 01	4 inputs 2 relay outputs 24 VDC	88 950 210
	4 inputs 2 relay outputs 24 VAC	88 950 211
	4 inputs 2 relay outputs 110 - 240 VAC	88 950 212
XC 02	AS-i exchange unit 24 VDC	88 950 213
XC 03	MODBUS exchange unit 24 VDC	88 950 214

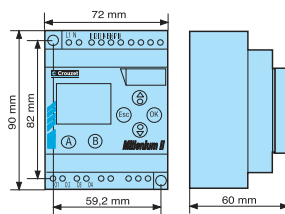
## Accessories

Type	Range	Precision	Code
Programming software on CD ROM			88 950 100
EEPROM memory module			88 950 101
PC-module link interface			88 950 102
Faceplate for front panel mounting EC 12 - SA 12			89 750 103
Faceplate for front panel mounting EC 20 - SA 20 - XT 20			89 750 109
Room temperature sensors	-10 → +40 °C	- 0,2 °C +1,2 °C (-10 → +40 °C)	89 750 150
Ventilation duct temperature sensors	-10 → +60 °C	- 0,2 °C +1,9 °C (-10 → +60 °C)	89 750 151
Outdoor temperature sensors	-10 → +40 °C	- 0,2 °C +1,2 °C (-10 → +40 °C)	89 750 152
Immersion/remot probe temperature sensors	-10 → +150 °C	- 0,2 °C +1,9 °C (-10 → +150 °C)	89 750 153

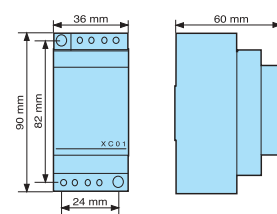
## Dimensions



Size 20



Size 12



XC extensions

- Standard products
- Standard products, non stocked







2000 sales outlets worldwide  
12 subsidiaries - 7 production sites  
1970 employees

> Belgium

Ets Crouzet SA  
40 Avenue Roi Albert I  
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E-mail: com-be@crouzet.com

12 sales outlets

> France

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**Customer Service**  
**Technical and sales**  
**information**

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**N° Indigo 0 825 333 350**

PRIX APPEL LOCAL  
**Fax N° Azur 0 810 610 102**

3 production sites  
400 sales outlets

> Germany

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60 sales outlets

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14 sales outlets

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116 sales outlets

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1 production site  
35 sales outlets

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1 production site  
92 sales outlets

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Norway

**Electronics -**  
**Impulse Relays and Motors**  
• **OEM-AUTOMATIC A/S**  
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Finland

• **OEM-AUTOMATIC**  
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212 sales outlets

> Switzerland

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3 sales outlets

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Fax: +31 71-541 35 74  
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86 sales outlets

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40 sales outlets

> United States

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Carrollton, Texas 75006  
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E-mail: com-us@crouzet.com

406 sales outlets

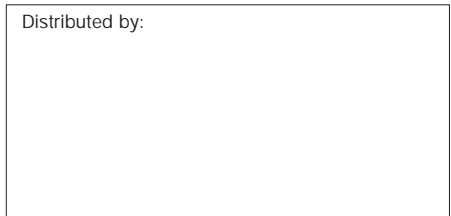
> Other countries

Crouzet Automatismes SA  
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26902 Valence cedex 9 - France  
Tel: +33 4 75 44 86 23  
Fax: +33 4 75 44 81 05  
Telex: 346340 F  
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480 sales outlets

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