Vanier Manufacturing, Inc. has served industry throughout North America, Europe, South America, Africa, Asia, and Australia manufacturing Vanier replacement soldering and desoldering tips since 1957. Our 41 years of experience manufacturing and designing soldering and desoldering equipment has been combined to produce the highest quality Vanier products available. We have established an outstanding reputation in our field as one of its leaders. We offer competitive prices, prompt delivery, and the superior quality of Vanier soldering and desoldering tips to the electronic industry world wide.

Vanier soldering and desoldering tips are designed to insure maximum heat conductivity and optimum operating life.

- Each tip is precision machined to size and shape out of high grade copper.
- The high grade copper core is then iron plated creating an adhesive bond against erosion.
- The tip is plated with nickel to insure against corrosion.
- Chrome plating is applied to provide immunization on the unwetted surface of the tip.
- Each tip is pre-tinned at the factory and ready for immediate use.

Vanier’s Special “Resistance” Plating

New Plating Technology for users of “No Clean” Fluxes and Acid-based solders.

We at Vanier have developed a special plating to help resist erosion and premature detinning of tips caused by acid-based solders and “No Clean” fluxes.

How Do I Order the Special Plating?

When placing your order, add the letter “R” at the end of any part number (i.e., V10-8R, E40R, etc.). Your tips will be coated with our special resistance plating to help prolong the life of the tip.
<table>
<thead>
<tr>
<th>VANIER Soldering Tips to fit</th>
<th>Weiler® WTCP, WTCP-S, TCP.</th>
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<tr>
<td>Weiler® EC1201, EC2000, WECP20, T-3001</td>
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<td>Weiler® W60, W60P, W61C, W61</td>
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<td>Weiler® EC1002, EC2002, DEC1001, DTL1000, WS80, WSD80</td>
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<td>WSD130, WTL1000-2, WRS-3000, EC1302A</td>
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<td>Weiler® WMCP-E, WMCP-EC, WM-120, MP127</td>
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<td>Weiler® Micro MLR20 and MPR30</td>
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<td>Weiler® WLC-100, WP-25, WP-30, WP-35</td>
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<td>Weiler® UNGAR® 921ZX, 2110AS, UTC, WRS3000, 535S, 537S</td>
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<td>OK® Ind. SA-1000, SAI-640</td>
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<td>Hakko® 926, 927, 936, 937, 900L, 908, 914/ESD</td>
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<td>Hakko® N452, N453, N454 Dash Irons</td>
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<td>Hakko® 918, 920, 921, 922 Mach-I Irons</td>
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<td>Hakko® 455, 456 Irons</td>
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<td>Hakko® 980, 981, MG Irons</td>
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<td>1/8” (3.2mm)</td>
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Elmatik AS, Türi 9, 11314 Tallinn Estonia tel. +372 650 3875 tel. +372 650 3876 fax +372 655 8019 e-mail: elmatik@elmatik.ee
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<td>WUT1</td>
<td>V83</td>
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**Table des matières**

- DESOLDER TIPS ENTLÖTSPITZEN
- PANNES À DESSOUDER

**Désolé, le contenu de ce document est trop compliqué pour être représenté de manière naturelle.**
Tips to fit Weiler® WTCPL, WTCPN, WTCPR, WTCP-S WTCPT/FE Stations - TCP, TCPS / FE, TC201T, TC201 FE Irons Lötspitzen passend für -  Pannes s'adaptent

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<tr>
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**TEMPERATURE NUMBERS**

-6 = 600°F/315°C · or -7 = 700°F / 370°C · or -8 = 800°F / 425°C · or -9 = 900°F / 480°C

Add temperature number to VANIER part number when ordering (ie, V10 -7)
Vergessen Sie nicht, den Temperatur nummer bei Ihrer Bestellung anzugeben (V10 -7)
N'oubliez pas d'ajouter a vos commandes le point de curie. (V10 -7)
Tips to fit Weiler® EC1002, EC2002, DEC1001, DTL1000, EMC500C WECP20, WTL1000, MC5001, T-3001, WS80, WSD80, WSD130 WRS3000 - EC1201, EC1201A/FE, LR-21, T-3000, WCC101 Irons Lötspitzen passend für - Pannes s’adaptent

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Interior surfaces of these tips are immunized to prevent adhesion to the sensor.
Die Innenflächen dieser Spitzen sind gegen Anhaften am Sensor geschützt.
Les surfaces intérieures des pannes sont protégées contre l’adhérence au détecteur.
Tips to fit Weiler® W60, W60P, W61, W61C
Lötspitzen passend für - Pannes s’adaptent

Weiler®    VANIER
CT5A       V65
CT5B       V66
CT5C       V67
CT5D       V68
CT5E       V69

TEMPERATURE NUMBERS
-6 = 600°F/315°C • or -7 = 700°F/370°C • or -8 = 800°F/425°C • or -9 = 900°F/480°C

Add temperature number to VANIER part number when ordering (ie, V65 -8)
Vergessen Sie nicht, den Temperatur nummer bei Ihrer Bestellung anzugeben (V65 -8)
N’oubliez pas d’ajouter à vos commandes le point de curie. (V65 -8)

Tips to fit Weller EC1002, EC2002, DEC1001, DTL1000
WS80, WSD80, WSD130, WTL1000-2, WRS-3000 Stations
with EC1302A Irons
Lötspitzen passend für - Pannes s’adaptent

Weller®    VANIER
EPH101     EV76
EPH103     EV71
EPH105     EV78
EPH106     EV73
EPH107     EV74
EPH109     EV77
EPH110     EV75
EPH111     EV82
EPH112     EV83

SPECIAL

Interior surfaces of these tips are immunized to prevent adhesion to the sensor.
Die Innenflächen dieser Spitzen sind gegen Anhaft en am Sensor geschützt.
Les surfaces intérieures des pannes sont protégées contre l’adhérence au détecteur.
### Tips to fit Weller® WM-120, WMCP-EC, MP127
Lötspitzen passend für - Pannes s'adaptent

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### Tips to fit Weller® Micro-solder Pencil MLR 20 and MPR 30
Lötspitzen passend für - Pannes s'adaptent

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Interior surfaces of these tips are immunized to prevent adhesion to the sensor.
Die Innenflächen dieser Spitzen sind gegen Anhaften am Sensor geschützt.
Les surfaces intérieures des pannes sont protégées contre l'adhérence au détecteur.

### Tips to fit Weller® WLC-100, WP-25, WP-30, WP-35 Irons

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</table>

Elmatik AS, Türi 9, 11314 Tallinn Estonia tel. +372 650 3875 tel. +372 650 3876 fax +372 655 8019 e-mail: elmatik@elmatik.ee
Desoldering Tips to fit Weller® DS-40P, 60, DS100, 200
DS500E, 600, 700M, 701 EC, 800, 801, 2000ESD / WRS3000
TCP; DS102, 501, 601P, 1201 / ESD, 1203 A, 1204A Irons
Entlötspitzen passend für - Pannes à dessouder s'adaptent

VANIER
Weller®
WD25M WD40M WD50M WD80M WD50ML WD25ML
DS-110 DS-112 DS-113 DS-114 DS-116 DS-117

METRIC THREAD - M5 Gewinde - Filetage M5

VANIER
Weller®
WD25 WD40 WD50 WD80 WD50L WD25L
DS-110 DS-112 DS-113 DS-114 DS-116 DS-117

INCH THREAD - Zoll Gewinde - Filetage en pouces

PREMIUM QUALITY - Heavy Iron plating with stainless steel tube inner lining.
Premium Qualität - Eisen Platiert und mit Rostfeiem Stahlrohr.
Haute Qualité - Protection de fer. Tube intérieure d'acier.

Tips to fit Weller®/Ungar® Stations and Irons

Tips to fit 9931 AS, 9941 AS, UTC 331

Weller®/Ungar®
9960 9961 9962 9963 9964 9965
VANIER
U700 U701 U702 U703 U704 U705

1/8" Tips to fit 535S, 1235S, 4035S; with adapter
537S, 1237S, 4037S, 37, UTC 131, 9300
9911 AS, UTC 231 Irons

Weller®/Ungar®
PL331 PL333 PL340 6961 7154 7155
VANIER
200PL 204PL 207PL 222PL 209PL 210PL
Replacement Tips to fit Weller®/Ungar® Soldering Stations / Irons

To fit 921ZX, 2110AS, UTC, WRS3000 Stations 9211, 9911 AS, 2111 AS, UTC231; 9300 Irons

Weller®/Ungar®

9010
9011
9012
9013
9014
9015
9016
9017
9018
9019
9050
9051
9052

VANIER

U605
U603
U609
U604
U601
U610
U611
U607
U608
U602
U606
U612
U613

Tip retainer required to use these tips

1/4" Thread-on Tips to fit 37, SL, 360-362, 537S 1237S, 4037S, 3125, 3140 Heaters-UTC131 Iron

Weller®/Ungar®

310 PL
PL111
PL113
PL114
PL116
PL133
PL138
PL151
PL153
PL155

VANIER

0.025" (0.6)
0.035" (0.9)
0.050" (1.3)
0.065" (1.7)
0.100" (2.5)
0.125" (3.2)

Tip retainer required to use these tips

High Thermal Tips to fit 921ZX, 2110AS UTC 241, 2111 AT, 9211, 9911 AS / HC

Weller®/Ungar®

9056
9057
9058
9059
9060
9061

VANIER

U621
U622
U623
U624
U625
U626

0.025" (0.6)
0.035" (0.9)
0.050" (1.3)
0.065" (1.7)
0.100" (2.5)
0.125" (3.2)

Tip retainer required to use these tips

Elmatik AS, Türi 9, 11314 Tallinn Estonia tel. +372 650 3875 tel. +372 650 3876 fax +372 655 8019 e-mail: elmatik@elmatik.ee
VK Tips to fit HAKKO® and OK® INDUSTRIES Irons

Hakko® 373, 700, 702, 703, 926, 927, 928, 933, 936, 937 ESD Stations with 900M, ESD; M926; 907, ESD; 913, ESD Irons
OK® Industries: SA1000 Stations with SAI-640 Iron

Lötspitzen passend für - Pannes s'adaptent
Heavy Duty Tips to fit Hakko® 373, 926, 927, 928, 934, 936, 937 Stations - 900L, ESD; 908, ESD; 914; L926 Irons
Lötspitzen passend für - Pannes s’adaptent

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<th>VANIER</th>
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<td>VL26</td>
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<td>900L-T-LB</td>
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### VK Tips to fit Hakko® N452, N453 Dash Irons

Lötspitzen passend für - Pannes s'adaptent

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### VK Tips to fit Hakko® N454 Dash Irons

Lötspitzen passend für - Pannes s'adaptent

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<td>N454-T-5C</td>
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VK Tips to fit Hakko® 918 Mach-I Irons
Lötpitzen passend für - Pannes s’adaptent

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VK Tips to fit Hakko® 920, 921, 922 Mach-I Irons
Lötpitzen passend für - Pannes s’adaptent

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<td>920-T-SB</td>
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</table>

Elmatik AS, Türi 9, 11314 Tallinn Estonia tel. +372 650 3875 tel. +372 650 3876 fax +372 655 8019 e-mail: elmatik@elmatik.ee
Tips to fit Hakko® 456 Soldering Irons
Lötspitzen passend für - Pannes s’adaptent

Hakko® | VANIER
-------|-------
A-1023-2B | VK300
A-1024-4C | VK302
A-1025-8C | VK303
A-1026-5D | VK304
A-1031-6C | VK305
A-1179-9D | VK306

Tips to fit Hakko® 455 Soldering Irons
Lötspitzen passend für - Pannes s’adaptent

Hakko® | VANIER
-------|-------
A-1047-B | VK200
A-1048-3C | VK201
A-1049-4C | VK202
A-1050-5C | VK203
A-1051-6C | VK204
A-1052-5D | VK205

Elmatik AS, Türi 9, 11314 Tallinn Estonia tel. +372 650 3875 tel. +372 650 3876 fax +372 655 8019 e-mail: elmatik@elmatik.ee
Tips to fit Hakko® 980 Iron or 981 Presto Gun
Lötspitzen passend für - Pannes s’adaptent

Hakko®

VANIER

980-T-B VK980
980-T-BC VK981
980-T-D VK982

Tips to fit Hakko® MG Soldering Guns 582M-V12
583M-V12, 585M-V12, 587M-V12, 589M-V12
Lötspitzen passend für - Pannes s’adaptent

Hakko®

VANIER

582-T-4 VK187B
585-T-6 VK250B

Desoldering Tips to fit Hakko® and OK®Ind. Irons and Guns
Entlötspitzen passend für - Pannes à dessouder s’adaptent

OK.IND.®

Hakko®

VANIER

Hole Diameter (ID)
Innen-durchmesser
Diamètre intérieur

VANIER Tips to fit Hakko® 470, 471, 472, 473
702, 703 Stations - 802, 807, 808 Irons and Guns

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<td>0.040&quot; (1.0)</td>
<td>0.050&quot; (1.3)</td>
<td>0.060&quot; (1.6)</td>
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Stainless Steel Tube - Rostfreiem Stahlrohr - Tube intérieure d’acier
PREMIUM QUALITY - Iron plated - Stainless steel tube
Premium Qualität - Eisen plattiert - Rostfreiem Stahlrohr
Haute Qualité - Protection de fer - Tube intérieure en acier inox

Iron plated - Eisen plattiert - Protection de fer
Iron plated - Eisen plattiert - Protection de fer

12
1/8" (3.2mm) Tips to fit Pace® (with adapter) IR-70, SP-2A Sodr-Pen®
A.P.E.® Irons
Lötspitzen passend für - Pannes s'adaptent

<table>
<thead>
<tr>
<th>Pace®</th>
<th>A.P.E.®</th>
<th>VANIER</th>
<th>1/8&quot; (3.2)</th>
<th>1/16&quot; (1.6)</th>
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<td>1212-0016</td>
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Thermal-Boost Tips to fit Pace® IR-70, SP-2A Sodr-Pen®
Lötspitzen passend für - Pannes s'adaptent

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<th>Pace®</th>
<th>VANIER</th>
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Elmatik AS, Türi 9, 11314 Tallinn Estonia tel. +372 650 3875 tel. +372 650 3876 fax +372 655 8019 e-mail: elmatik@elmatik.ee
3/16" (4.8mm) Tips to fit Pace® IR-70, SP-2A Sodr-Pen® Irons
Lötspitzen passend für - Pannes s’adaptent

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<td>V370L</td>
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(Similar to Pace® #1121-0490)
### 1/8" (3.2mm) Desoldering Tips to fit Pace®, Air-Vac®, and A.P.E.®

Entlötspitzen passend für - Pannes à dessouder s’adaptent

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<thead>
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<th>A.P.E.®</th>
<th>VANIER</th>
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<th>Heavy Duty - Premium Quality</th>
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<td>1212-0225</td>
<td>D-25</td>
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<td>.030&quot; (0.8)</td>
<td>1.00&quot; (25.4)</td>
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<td>D-36</td>
<td>.036&quot; (0.9)</td>
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<td>1212-0440</td>
<td>D-40</td>
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All VANIER Desolder tips are Heavy Duty for maximum tip life and performance.

### VANIER Tips to fit Pace® SX-40A, SX-55A, SX-65A, SX-70 SODR-X-TRACTORS®

Entlötspitzen passend für - Pannes à dessouder s’adaptent

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### 3/16" (4.8mm) Desolder Tips to fit Pace® SX-65A & SX-70 SODR-X-TRACTORS®

Entlötspitzen passend für - Pannes à dessouder s’adaptent

| Nickel Plate | PREMIUM QUALITY - Iron plated - Stainless steel tube |
|nickel plattiert | Premium Qualität - Eisen plattiert - Rostfreie Stahlrohr |
|Plaquée au nickel | Haute Qualité - Protection de fer - Tube intérieure d'acier |

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Elmatik AS, Türi 9, 11314 Tallinn Estonia tel. +372 650 3875 tel. +372 650 3876 fax +372 655 8019 e-mail: elmatik@elmatik.ee
5mm, 6mm, 8mm, 9.5mm Tips to fit Ersa®, Zeva®, Philips®, Stiron®
Lötspitzen passend für - Pannes s’adaptent

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Elmatik AS, Türi 9, 11314 Tallinn Estonia tel. +372 650 3875 tel. +372 650 3876 fax +372 655 8019 e-mail: elmatik@elmatik.ee
### American Beauty® Irons

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### VANIER Irons

1/8" (3.2mm) Tips to fit Pace® IR-25, IR-70, SP-2ASodr-Pen® and A.P.E.® Irons (with adapter)

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More VANIER 1/8" (3.2mm) Tips to fit Pace® Irons on page 13
3/16" (4.8mm) Tips to fit Hexacon®, Esico®, and American Beauty® Soldering Irons

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3/16" (4.8mm) VANIER Tips to fit PACE® Irons on pages 13, 14, 15
1/4" (6.4mm) Tips to fit Hexacon®, Esico®, American Beauty® Irons
Lötspitzen passend für - Pannes s’adaptent
### 1/4" (6.4mm) Tips to fit Hexacon®, Esico®, American Beauty® Soldering Irons

Lötspitzen passend für - Pannes s’adaptent

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5/16" (8.0mm) Tips to fit Hexacon® Soldering Irons
Lötspitzen passend für - Pannes s’adaptent

Hexacon®   VANIER

HT506       V581
HT547       V584
HT550       V582
HT556       V583

3/8" (9.5mm) Tips to fit Hexacon®, Esico®, American Beauty®
Lötspitzen passend für - Pannes s’adaptent

Esico®     Hexacon®   VANIER

640-168     HT108       V650
            HT129       V648
            HT145       V654
            HT151       V652
            HT449       V640
            HT470       V653
            HT472       V651
            HT493       V656
3/8" (9.5mm) Tips to fit Hexacon®, Esico®, American Beauty®
Lötspitzen passend für - Pannes s'adaptent

Hexacon®  VANIER
HT566    V657
HT577    V658
HT339    V658
HT918    V659
HT140    V645
SPECIAL V644

VANIER  5/8" (15.9mm) Tips to fit Hexacon®, Weiler® Marksman SP175
Esico®, American Beauty® Irons
Lötspitzen passend für - Pannes s'adaptent

Hexacon®  VANIER
V801
HT178
V802
HT256
V803
HT499
V804
HT891
### Hexacon® Tips to fit Hexacon® Therm-O-Trac® 1001, 1002
Select-O-Trac® 1003A/B, 1006A/B Soldering Irons
Lötspitzen passend für - Pannes s’adaptent

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<td>H13</td>
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<td>H14</td>
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### Hexacon® Tips to fit Hexacon® MS-10, MV-15/16, MF-20/21 Irons
Lötspitzen passend für - Pannes s’adaptent

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Elmatik AS, Türi 9, 11314 Tallinn Estonia tel. +372 650 3875 tel. +372 650 3876 fax +372 655 8019 e-mail: elmatik@elmatik.ee
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<tr>
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<td>LT-374</td>
<td>VE74</td>
<td>1/32&quot; (0.8)</td>
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<td>LT-375</td>
<td>VE75</td>
<td>1/16&quot; (1.6)</td>
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<td>LT-376</td>
<td>VE76</td>
<td>1/8&quot; (3.2)</td>
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<td>LT-381</td>
<td>VE81</td>
<td>1/64&quot; (0.4)</td>
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<tr>
<td>LT-383</td>
<td>VE83</td>
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<tr>
<td>LT-392</td>
<td>VE92</td>
<td>1/32&quot; (0.8)</td>
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<td>LT-393</td>
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<td>VE94</td>
<td>1/16&quot; (1.6)</td>
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<td>VE95</td>
<td>3/32&quot; (2.4)</td>
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<td>LT-425</td>
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<td>LT-429</td>
<td>VE29</td>
<td>.025&quot; (0.6)</td>
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<td>LT-430</td>
<td>VE30</td>
<td>1/16&quot; (1.6)</td>
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<td>LT-431</td>
<td>VE31</td>
<td>1/16&quot; (1.6)</td>
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<td>LT-446</td>
<td>VE46</td>
<td>1/64&quot; (0.4)</td>
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Tips to fit Edsyn® Loner® CL 1080, CL1180 Irons 900, 902, 910, 920, 925, 930, 935, 951, 952 Stations Lötspitzen passend für - Pannes s’adaptent
Tips to fit OK® Ind. BTRI-548, Solder Aid® SA-3-115, SA-3-230 Irons
BTR-35 Station; Xytronic®; Auto-Temp® 168-2C, 168-2CL, 169-2D, 169-2L; Auto-Stat® 2000 / 3000; START®; ELVO® E9-60A, E9-60D
Lötspitzen passend für - Pannes s'adaptent

<table>
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<th>ELVO®</th>
<th>OK® Ind.</th>
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<td>E221</td>
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Tips to fit OK® Ind. BTRI-533, START®, ELVO®, Xytronic® Irons
Lötspitzen passend für - Pannes s'adaptent

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<td>VA43</td>
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<td>SAT-310X50</td>
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<td>SAT-310X60</td>
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### Tips to fit OK® Ind SA-572, SA-1000, SA-1002 - SAI-640/SAI-690 Irons

Lötpitzen passend für - Pannes s’adaptent

#### VÁNIER Tips to fit SAI-640

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<th>OK® Ind.</th>
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<td>S4-106S</td>
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<td>S4-208L</td>
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### OK® Ind. Special Tips to fit SAI-690/SA-572

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### Desolder tips to fit OK® Ind BTR-15 / 25 / 35 / 55 Stations

DG 20065 / 24065 / 24100; SA-80, 600, 1200, 1201 Guns / Irons

Enlötpitzen passend für - Pannes à dessouder

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<td>BTR-D-063</td>
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Premium Quality - Iron Plated - Stainless Steel Tube

Haute Qualité - Protection de fer - Tube intérieure d’acier

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Elmatik AS, Türi 9, 11314 Tallinn Estonia tel. +372 650 3875 tel. +372 650 3876 fax +372 655 8019 e-mail: elmatik@elmatik.ee
### Tips to fit Antex® C,G and CTC Soldering Irons
Lötspitzen passend für - Pannes s'adaptent

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### Tips to fit Oryx® Irons
Lötspitzen passend für - Pannes s'adaptent

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<td>x</td>
<td>0-720N (Nickel)</td>
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### Tips to fit Bonkote® PC-118SL Stations; SG5 Series Tips
Lötspitzen passend für - Pannes s'adaptent

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<td>5-2BC</td>
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<td>5-0.5C</td>
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<td>5-2D</td>
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Tips to fit Bonkote® SR-1012 / 1022 / 1032 / 1052
SRL-1052; CRD-625; CRL-625; SG6 Series Tips
Lötspitzen passend für - Pannes s’adaptent

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Tips to fit Bonkote® CRD-730 / 740; CRL-730, 740; CR-1073
SS-1005A; TC-300A, 400A, 500A; SG7 Series Tips
Lötspitzen passend für - Pannes s’adaptent

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Tips to fit Bonkote® SR-1062, 1062F, 1072; CRD-1030 CRD-1040; CRL-1030, 1040; SRL-1062, 1062F, 1072; SS-1005B TC-300B, 400B, 500B; SG-10 Series Tips Lötspitzen passend für - Pannes s'adaptent

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