



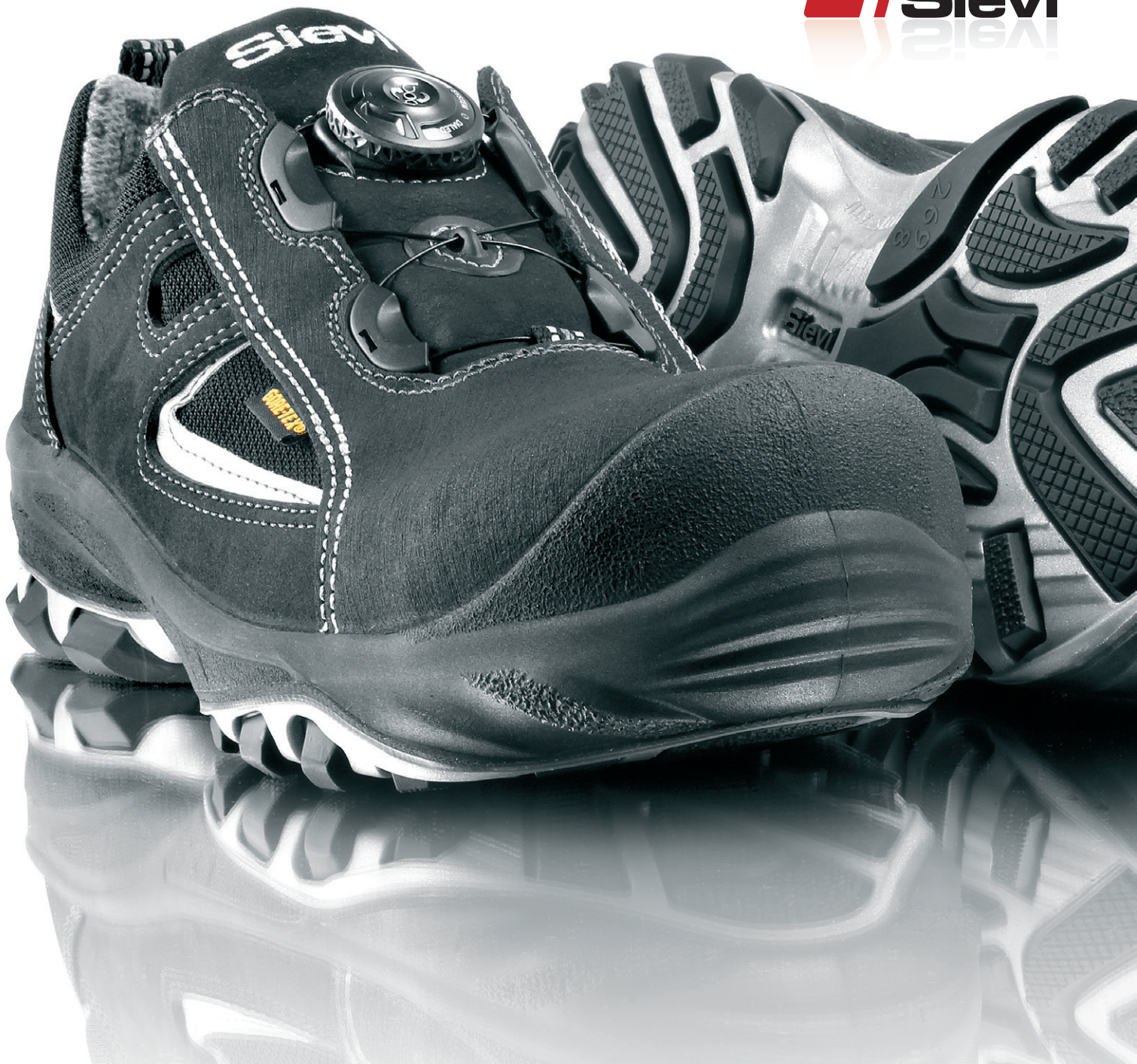
2014  
sievi.com





# SIEVI, THE MARK OF QUALITY

Sievi is the leading manufacturer of Safety and Occupational footwear in Northern Europe. The Sievi brand, the mark of quality, offers unsurpassed work safety, fit and wearer comfort. Sievi is continuously working with the latest technology, materials and features to develop the best footwear for work. Our goal is to manufacture the most suitable and wearer friendly safety and occupational footwear for all working conditions; footwear which helps increase work safety, efficiency, and job satisfaction. Working footwear today must also be stylish and fit together with clothing and uniforms. Sievi's extensive collection forms a product family, where you can find the precise footwear for all your occupations and working conditions. Sievi, the mark for professionals.







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## QUALITY STANDARDS



**CE:** Footwear marked with the European CE quality symbol fulfills the requirements of the EN ISO 20345:2011 or EN ISO 20347:2012 standards as outlined in the tables on page 41.



**ISO 9001:** The ISO 9001 quality certificate ensures that products are always manufactured according to a consistent production method from high and uniform quality materials. Quality can be checked at every stage of the production process.

**ISO 14001:** Sievi is the first European shoe factory to implement a certified environmental system based on the ISO 14001 standard. This ensures that the environmental impact of the company's production and material procurement is minimized.

**OHSAS 18001:** Sievi has been awarded the OHSAS 18001 certificate, which confirms that the company's occupational health and safety management system meets the requirements of the above standard.





#### Planar Sweet S3

42-52181-302-92S  
35-42 EN ISO 20345: S3 SRC



#### Planar 1 S3

42-52131-302-92M  
35-38 EN ISO 20345: S3 SRC  
42-52131-303-92M  
39-48 EN ISO 20345: S3 SRC





# TAKE A NEW GRIP TO WORK

The Sievi Planar footwear is safety footwear for a new era. It features a sole with excellent grip properties, whose sole pattern keeps your feet firmly on the ground even on the most challenging surfaces. The stylish Planars are very comfortable and offer excellent support to the feet thanks to their generous padding and excellent fit.

The Planar product family has expanded. Planar Sweet is a vividly coloured new safety shoe, which has all the familiar safety and comfort features of the Planar range. Comfort in the Planar 3 ankle boot, has been further enhanced with the addition of memory foam ankle protection. The memory foam adapts to an individual's foot shape helping prevent ankle injuries and ensuring the foot is supported comfortably.

See also the new occupational style Planar Soft on catalogue page 34.



## Planar 2 S3

42-52133-302-92M  
35-38 EN ISO 20345: S3 SRC  
42-52133-303-92M  
39-48 EN ISO 20345: S3 SRC



## Planar 3 S3

42-52135-302-93M  
35-38 EN ISO 20345: S3 SRC  
42-52135-303-93M  
39-48 EN ISO 20345: S3 SRC





# SIEVIAIR® – BREATHABLE AND COMFORTABLE, METAL FREE SAFETY SHOES



Patented by Sievi, the SieviAir® literally breathes with your feet, improving ventilation within the footwear with every step. With the help of a pumping mechanism the exhalation channels in the sole construction dissipate the moisture generated by the warming of the feet.

The latest addition to the SieviAir range, the SieviAir Roller, combines two top features: The Boa® Closure System and the SieviAir® system. The closure system makes sure that the footwear fits perfectly, and the pumping mechanism ensures wearer comfort throughout the whole working day. Wearer comfort is further increased by the open design of the upper, which maximises the breathability of the footwear.



**SieviAir Roller S1**  
43-52514-182-92M  
36-38 EN ISO 20345: S1 SRC



**SieviAir Roller XL S1**  
49-52514-183-92M  
39-47 EN ISO 20345: S1 SRC



**SieviAir F2000 SBAE**  
43-52510-182-31M  
36-38  
EN ISO 20345: SB SRC A E FO



**SieviAir F2000 XL SBAE**  
49-52510-183-33M  
39-47  
EN ISO 20345: SB SRC A E FO



**SieviAir Focus 1 S1**  
43-52516-182-31M  
36-38 EN ISO 20345: S1 SRC



**SieviAir Focus 1 XL S1**  
49-52516-183-33M  
39-47 EN ISO 20345: S1 SRC



**SieviAir Focus 2 S1**  
43-52518-182-31M  
36-38 EN ISO 20345: S1 SRC



**SieviAir Focus 2 XL S1**  
49-52518-183-33M  
39-47 EN ISO 20345: S1 SRC



Boa® is a registered trademark of Boa Technology Inc.





### SieviAir Galaxy 1 S1

43-52702-182-31M  
36-38 EN ISO 20345: S1 SRC



### SieviAir Galaxy 1 XL S1

49-52702-183-33M  
39-47 EN ISO 20345: S1 SRC



### SieviAir Galaxy 2 S1

43-52704-182-31M  
36-38 EN ISO 20345: S1 SRC



### SieviAir Galaxy 2 XL S1

49-52704-183-33M  
39-47 EN ISO 20345: S1 SRC

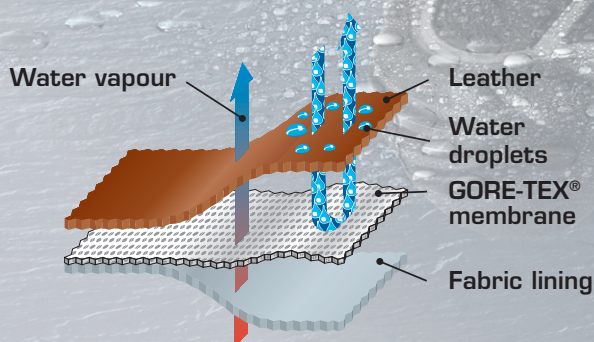




# SIEVI WITH GORE-TEX® – COMFORT IN WET CONDITIONS

GORE-TEX® lining is a unique lining material that allows the feet to breathe and at the same time keeps moisture out.

Sievi GORE-TEX® Performance Comfort footwear is particularly well suited to varying, wet conditions.



## Sievi GT Roller+ S3

43-52821-312-08M  
36-38 EN ISO 20345: S3 SRC  
43-52821-313-08M  
39-47 EN ISO 20345: S3 SRC



## GT 17+ S2

43-52824-112-82M  
36-38 EN ISO 20345: S2 SRC  
43-52824-113-82M  
39-47 EN ISO 20345: S2 SRC



Boa® is a registered trademark of Boa Technology Inc. • GORE-TEX® is a registered trademark of W. L. Gore & Associates.



**GT 1 XL S2**

47-52804-103-82M  
39-47 EN ISO 20345: S2 SRC

**GT 3 XL+ S3**

47-52801-353-70M  
39-47 EN ISO 20345: S3 SRC

**GT 2 S2**

45-52834-142-82M  
35-39 EN ISO 20345: S2 SRC

**GT 2 XL S2**

47-52834-103-82M  
39-47 EN ISO 20345: S2 SRC

**GT 4 XL+ S3**

47-52831-353-70M  
39-47 EN ISO 20345: S3 SRC

**GT 7 S3**

45-52851-342-71M  
36-38 EN ISO 20345: S3 SRC

**GT 7 XL S3**

47-52851-303-71M  
39-48 EN ISO 20345: S3 SRC

**GT 16 S3**

46-52857-322-22M  
35-38 EN ISO 20345: S3 SRC  
46-52857-323-22M  
39-47 EN ISO 20345: S3 SRC







### Sievi Spider 2+ S1

43-52108-112-92M  
36-38 EN ISO 20345: S1 SRC  
43-52108-113-92M  
39-47 EN ISO 20345: S1 SRC



### Sievi Zone Sandal+ S1P

43-52152-112-08M  
36-38 EN ISO 20345: S1 P SRC  
43-52152-113-08M  
39-47 EN ISO 20345: S1 P SRC





# METAL FREE

- 3D-dry lining transfers moisture away from the foot, keeping the foot dry.
- Metal free lace rings do not alert metal detectors.
- The upper is extremely durable and holds its shape well.
- The toe part of the footwear is protected against external shocks and wears with a PU scuff cap.
- The metal free composite toecap meets the requirements of the EN ISO 20345:2011 standard and insulates the feet well against heat and cold.
- The penetration resistant midsole made of composite textile is light and meets the requirements of the EN ISO 20345:2011 standard.
- FlexStep® flexible sole gives the footwear excellent shock absorbing properties.
- Sievi's Slip resistant sole pattern improves grip.



## Sievi Elixir XL+ S3

49-52752-153-33M  
39-47 EN ISO 20345: S3 SRC



## Sievi Elixir High XL+ S3

49-52754-153-33M  
39-47 EN ISO 20345: S3 SRC



## Sievi Zone+ S3

43-52140-112-08M  
36-38 EN ISO 20345: S3 SRC  
43-52140-113-08M  
39-47 EN ISO 20345: S3 SRC



## Sievi Zone High+ S3

43-52142-112-08M  
36-38 EN ISO 20345: S3 SRC  
43-52142-113-08M  
39-47 EN ISO 20345: S3 SRC







**Sweet Roller+ S3**  
43-52184-112-9PI  
36-42 EN ISO 20345: S3 SRC



**Sievi Roller+ S3**  
43-52156-113-08M  
39-47 EN ISO 20345: S3 SRC



**Sievi Promo 1 S1**  
44-52162-102-01M  
36-38 EN ISO 20345: S1 SRC  
44-52162-103-01M  
39-47 EN ISO 20345: S1 SRC



**Sievi Spider 5+ S1P**  
43-52109-312-92M  
36-38 EN ISO 20345: S1 P SRC  
43-52109-313-92M  
39-47 EN ISO 20345: S1 P SRC





# QUICK TO PUT ON, EASY TO ADJUST

Choosing suitable safety footwear starts from the working conditions and the tasks where the footwear will be used. Common to all Sievi footwear are durable materials and excellent wearer comfort. When you want footwear, which is quick to put on, easy to adjust and comfortable to wear, choose a style from the Sievi collection equipped with the Boa® closure system or Velcro fastening. Easy and carefree for you - we take care of safety.



## Solar S1P

45-52211-342-OPM  
35-38 EN ISO 20345: S1 P SRC



## Solar XL S1P

47-52211-303-OPM  
39-47 EN ISO 20345: S1 P SRC



## Relax XL+ S1P

47-52235-353-OPM  
39-47 EN ISO 20345: S1 P SRC



## Alfa S2

44-52203-102-OPM  
35-38 EN ISO 20345: S2 SRC  
44-52203-103-OPM  
39-47 EN ISO 20345: S2 SRC



## Targa S1

44-52227-102-OPM  
35-38 EN ISO 20345: S1 SRC  
44-52227-103-OPM  
39-47 EN ISO 20345: S1 SRC



## Relax S1P

45-52235-342-OPM  
36-38 EN ISO 20345: S1 P SRC



## Relax XL S1P

47-52235-304-OPM  
48-50 EN ISO 20345: S1 P SRC



## Relax S1

45-52236-142-OPM  
35-39 EN ISO 20345: S1 SRC



## Relax XL S1

47-52236-103-OPM  
39-47 EN ISO 20345: S1 SRC





# SPORTY COMFORT



## Sievi Promo 2 S2

44-52164-102-01M  
36-38 EN ISO 20345: S2 SRC  
44-52164-103-01M  
39-47 EN ISO 20345: S2 SRC



## Sievi Spider 2+ S1P

43-52107-312-92M  
36-38 EN ISO 20345: S1 P SRC  
43-52107-313-92M  
39-47 EN ISO 20345: S1 P SRC



## Rival S2

44-52170-102-08M  
36-38 EN ISO 20345: S2 SRC  
44-52170-103-08M  
39-47 EN ISO 20345: S2 SRC



## Sievi Matrix+ S3

43-52145-312-92M  
36-38 EN ISO 20345: S3 SRC  
43-52145-313-92M  
39-47 EN ISO 20345: S3 SRC

Seamless



## Sporter S2

46-52602-122-33M  
35-38 EN ISO 20345: S2 SRC  
46-52602-123-33M  
39-47 EN ISO 20345: S2 SRC



## Actor S3

46-52615-322-22S  
35-38 EN ISO 20345: S3 SRC  
46-52615-323-22S  
39-47 EN ISO 20345: S3 SRC





# CLASSIC SAFETY



## Auto S2

44-52204-102-OPM  
35-38 EN ISO 20345: S2 SRC  
44-52204-103-OPM  
39-47 EN ISO 20345: S2 SRC



## Car Economy S3

44-52335-302-30M  
35-38 EN ISO 20345: S3 SRC  
44-52335-303-30M  
39-47 EN ISO 20345: S3 SRC



## Auto XL S2

47-52238-103-OPM  
39-48 EN ISO 20345: S2 SRC  
47-52238-104-OPM  
49-50 EN ISO 20345: S2 SRC

3D-dry



## Auto XL+ S3

47-52237-353-OPM  
39-47 EN ISO 20345: S3 SRC

3D-dry



## Drive S3

46-52603-323-OPM  
39-47 EN ISO 20345: S3 SRC

3D-dry



## Matador S3

46-52643-322-OPM  
35-38 EN ISO 20345: S3 SRC  
46-52643-323-OPM  
39-47 EN ISO 20345: S3 SRC

3D-dry







# FOOTWEAR FOR CHANGING CONDITIONS



## Matador High S3

46-52645-322-OPM  
35-38 EN ISO 20345: S3 SRC  
46-52645-323-OPM  
39-47 EN ISO 20345: S3 SRC



When your job takes you into changing conditions, footwear protects and supports your ankle. High-quality materials also withstand any unexpected situations at work. As a new feature on the Roller High styles there is memory foam ankle protection for added safety. Additionally the size and colour ranges have been expanded.



## Mega Economy S3

44-52255-302-30M  
35-38 EN ISO 20345: S3 SRC  
44-52255-303-30M  
39-47 EN ISO 20345: S3 SRC



## Power S3

46-52633-322-OPM  
35-38 EN ISO 20345: S3 SRC  
46-52633-323-OPM  
39-47 EN ISO 20345: S3 SRC



## Super XL S2

47-52262-103-OPM  
39-47 EN ISO 20345: S2 SRC



## Metz XL S3

47-52249-304-OPM  
48-50 EN ISO 20345: S3 SRC





### Closure System

- Lift the button to unlock the closure
- Press the button down to lock the mechanism
- Turn the button to tighten



### Sweet Roller High+ S3

43-52 185-312-9PI  
36-42 EN ISO 20345: S3 SRC



### Sievi Roller High XL+ S3

49-52 157-353-08M  
39-47 EN ISO 20345: S3 SRC







## STYLISH AND ANTI-SLIP SAFETY FOOTWEAR WITH PU/RUBBER SOLE

A range for tough working conditions featuring a PU/nitrile rubber friction sole and strong attention to detail: The foot is protected with an aluminium toecap and a steel midsole and the leather upper offers wear resistance and a stylish scuff cap. The heat resistant nitrile rubber sole is hard wearing and resists temperatures of up to 300 °C.



### AL Hit 2+ S3HRO

48-52405-372-OPM  
36-38  
EN ISO 20345: S3 SRC HRO



### AL Hit 2 XL+ S3HRO

48-52405-373-OPM  
39-48  
EN ISO 20345: S3 SRC HRO



### AL Hit 3+ S3HRO

48-52407-372-OPM  
36-38  
EN ISO 20345: S3 SRC HRO



### AL Hit 3 XL+ S3HRO

48-52407-373-OPM  
39-48  
EN ISO 20345: S3 SRC HRO







3D-dry

**AL Hit 5 XL+ S3HRO**

48-52475-373-OPM

39-48

EN ISO 20345: S3 SRC HRO



3D-dry

**AL Hit Roller XL+ S3HRO**

48-52415-373-OPM

39-47

EN ISO 20345: S3 SRC HRO

**AL Hit 4+ S3HRO**

48-52409-372-OPM

36-38

EN ISO 20345: S3 SRC HRO



3D-dry

**AL Hit 4 XL+ S3HRO**

48-52409-373-OPM

39-48

EN ISO 20345: S3 SRC HRO

**AL Hit 6+ S3HRO**

48-52459-372-OPM

36-38

EN ISO 20345: S3 SRC HRO



3D-dry

**AL Hit 6 XL+ S3HRO**

48-52459-373-OPM

39-48

EN ISO 20345: S3 SRC HRO

**AL Hit 9+ S3HRO**

48-52085-372-OPM

36-38

EN ISO 20345: S3 SRC HRO

**AL Hit 9 XL+ S3HRO**

48-52085-373-OPM

39-48

EN ISO 20345: S3 SRC HRO

**AL Hit 7+ S3HRO**

48-52435-372-OPM

36-38

EN ISO 20345: S3 SRC HRO

**AL Hit 7 XL+ S3HRO**

48-52435-373-OPM

39-48

EN ISO 20345: S3 SRC HRO





# TOUGH SPOTS, NO WORRIES!

Heat resistant nitrile rubber soles withstand temperatures of up to 300 °C. Sievi recommend a thick, cleated sole when you work in tough conditions on hot surfaces. The special flat sole does not leave tracks or collect dirt, which makes it ideal for working with pitch and asphalt for example. The AL GT Fire boot is suitable for fire and rescue operations, as it fulfils the strict requirements of the fire footwear standard.



## Auto AS XL+ S3HRO

47-52404-393-OPM  
39-47  
EN ISO 20345: S3 SRC HRO



ASPHALT



## Flame AS XL+ S3HRO

47-52473-393-OPM  
39-47  
EN ISO 20345: S3 SRC HRO



ASPHALT



## AL GT Fire XL+ F1 PA

48-52481-373-71M  
39-48  
EN 15090 2012: F1 P A SRC



GORE-TEX® is a registered trademark of W. L. Gore & Associates.



# SIEVI LEADS THE WAY IN ANTI-SLIP TECHNOLOGY

Sievi Spike shoes have an integrated stud mechanism built inside the shoe's sole structure. This enables you to easily move the studs in and out when the weather conditions change, without the need to remove the shoes. A pair of Sievi Spike shoes has 12 extremely tough studs which will grip even in the worst weather conditions.



3D-dry

## Sievi Spike 1 XL S3

47-52439-313-OPM  
39-47 EN ISO 20345: S3



ESD

## Sievi Spike 2 XL S3

47-52441-313-OPM  
39-47 EN ISO 20345: S3





# SIEVI STAR ROLLER



## FOR DEMANDING WINTER CONDITIONS

Even the most demanding challenges are met by the Sievi Star range with its new styles Star Roller and Star Zip. The new styles incorporate a steel midsole, which provides the best protection against sharp objects. In the Star product family the metal free toecap, thick lining and thermal insoles keep your feet warm. Safety is increased by reflectors, which also make you visible in the dark. Memory foam maximises the comfort and prevents ankle injuries. The re-designed FlexStep® sole maintains its flexibility even better than before also in freezing conditions, thereby improving the grip of the sole.



### Star Roller+ S3

43-52761-312-OPM  
36-38 EN ISO 20345: S3 SRC



### Star Roller XL+ S3

49-52761-353-OPM  
39-47 EN ISO 20345: S3 SRC



### Star Zip XL+ S3

49-52763-353-OPM  
39-47 EN ISO 20345: S3 SRC





# RE-DESIGNED SOLID PRODUCT FAMILY



## Solid S2

45-52296-142-OPM  
35-38 EN ISO 20345: S2 SRC



## Solid XL S2

47-52296-103-OPM  
39-47 EN ISO 20345: S2 SRC



## Solid Lady S3

45-52293-342-OPM  
35-38 EN ISO 20345: S3 SRC



## Solid XL+ S3

47-52293-353-OPM  
39-47 EN ISO 20345: S3 SRC



## Solid IN S3

45-52291-342-OPM  
35-38 EN ISO 20345: S3 SRC



## Solid IN XL S3

47-52291-303-OPM  
39-48 EN ISO 20345: S3 SRC  
47-52291-304-OPM  
49-50 EN ISO 20345: S3 SRC



## Sievi Star XL+ S3

49-52760-153-OPM  
39-47 EN ISO 20345: S3 SRC



## Hurricane XL+ S3

49-52043-353-OPM  
39-47 EN ISO 20345: S3 SRC





# WHEN WORKING IN COLD CONDITIONS

Choosing the correct last and appropriate lining material helps keep your feet warm in cold conditions. The PU/rubber sole with friction pattern increases heat insulation and grip. The Alaska Thermo, equipped with an integrated heating system, keeps the feet warm for longer even in the most extreme conditions.



## Alaska S3

46-52219-322-08M  
36-38 EN ISO 20345: S3 SRC

Warm lining



## Alaska XL S3HRO

47-52419-363-08M  
39-47  
EN ISO 20345: S3 SRC HRO

100% lamb's wool lining



## Alaska Thermo XL S3HRO

47-52421-363-08M  
39-47  
EN ISO 20345: S3 SRC HRO



100% lamb's wool lining



## Power Pack batteries & charger

00-99910-000-000

2 batteries and charger for the Alaska Thermo boot. Uses standard voltage.



## Nord XL S2HRO

47-52486-163-0PM  
39-47  
EN ISO 20345: S2 SRC HRO



## Hot XL S3HRO

47-52489-363-0PM  
39-47  
EN ISO 20345: S3 SRC HRO



100% lamb's wool lining





# FAITHFUL SERVANTS FOR ANY WEATHER

In the Sievi boot range you will find both unlined and warm lined options, with or without penetration resistant midsole.



## Offshore XL S2

47-52040-103-OPM  
39-48 EN ISO 20345: S2 SRC



## Offshore XL+ S3

47-52039-353-OPM  
39-47 EN ISO 20345: S3 SRC



## Peter XL S2

47-52060-103-OPM  
39-47 EN ISO 20345: S2 SRC



## Peter XL+ S3

47-52059-353-OPM  
39-47 EN ISO 20345: S3 SRC







#### **Jazz White SBAE**

50-52931-502-96W  
35-38 EN ISO 20345: SB SRC A E FO  
50-52931-503-96W  
39-47 EN ISO 20345: SB SRC A E FO



#### **Riff White SBAE**

50-52933-502-96W  
35-38 EN ISO 20345: SB SRC A E FO  
50-52933-503-96W  
39-47 EN ISO 20345: SB SRC A E FO



## COMFORTABLE CLASSICS

Comfortable and easy to use clogs, equipped with toecap and elastic heel strap, are suitable for many different work tasks.



#### **Jazz SBAE**

50-52931-502-0PM  
35-38 EN ISO 20345: SB SRC A E FO  
50-52931-503-0PM  
39-47 EN ISO 20345: SB SRC A E FO





# SIEVI WHITELINE THE PURE LINE

Sievi WhiteLine is a white safety footwear range for professionals working in demanding conditions. The range features a steel toecap and FlexStep® sole, resistant to oil and many chemicals and enhanced material providing an even better grip on different surfaces. The upper material of the WhiteLine shoes and clogs is microfibre, ensuring all WhiteLine products are suitable in working environments demanding a high level of hygiene and washing durability.



## Relax White S1

42-52 **52130-102**-96W  
35-38 EN ISO 20345: S1 SRC  
42-52 **52130-103**-96W  
39-48 EN ISO 20345: S1 SRC



## Light Boot White S4

95-51 **51010-112**-95H  
35-38 EN ISO 20345: S4 SRC  
95-51 **51010-113**-95H  
39-47 EN ISO 20345: S4 SRC



## Alfa White S2

42-52 **52128-102**-96W  
35-38 EN ISO 20345: S2 SRC  
42-52 **52128-103**-96W  
39-48 EN ISO 20345: S2 SRC



## Riff SBAE

50-52 **52933-502**-OPM  
35-38 EN ISO 20345: SB SRC A E FO  
50-52 **52933-503**-OPM  
39-47 EN ISO 20345: SB SRC A E FO



## Riff Cream SBAE

50-52 **52933-502**-97V  
35-41 EN ISO 20345: SB SRC A E FO





# LIGHT, WATERPROOF SOLUTION

Sievi's light boots are a comfortable and safe solution for wet conditions. The microcellular structure of the polyurethane makes the boots exceptionally lightweight, durable, and comfortable to wear.

- Lightweight with a perfect fit.
- Polyurethane boots have a longer working life than most rubber boots.
- Exceptional comfort.
- FlexStep® flexible sole, with sole cleating that prevents slipping.
- Sole pattern featuring excellent self-cleaning properties.
- No chafing or irritating seams.
- Excellent thermal insulation.
- Resists water, oil and many chemicals.
- Leg section can be shortened.
- Heel notch aids removal of boot.
- Fast and easy to dry lining material.
- The regular and careful cleaning of footwear extends its life.



## Light Boot Black S5

95-51212-313-95M  
39-47 EN ISO 20345: S5 SRC



## Light Boot Olive S4

95-51010-112-950  
35-38 EN ISO 20345: S4 SRC  
95-51010-113-950  
39-47 EN ISO 20345: S4 SRC



## Light Boot Olive S5

95-51009-312-950  
35-38 EN ISO 20345: S5 SRC  
95-51009-313-950  
39-48 EN ISO 20345: S5 SRC







95-41012-112-95M  
35-38  
EN ISO 20347: 04 SRC FO  
95-41012-113-95M  
39-47  
EN ISO 20347: 04 SRC FO



95-**41214-112**-95M  
35-38 EN ISO 20347: 04 SRC FO  
95-**41214-113**-95M  
39-47 EN ISO 20347: 04 SRC FO



95-**41212-112**-950  
35-38  
EN ISO 20347: 04 SRC FO

95-**41212-113**-950  
39-48  
EN ISO 20347: 04 SRC FO







#### **Candy Cream**

28-12160-282-98V  
36-42 EN ISO 20347: OB A E FO



#### **Candy Red**

28-12160-282-98P  
36-42 EN ISO 20347: OB A E FO



#### **Ion Black**

28-12154-282-38M  
36-42 EN ISO 20347: OB A E FO



#### **Candy Black**

28-12160-282-07M  
36-42 EN ISO 20347: OB A E FO





# WASHABLE ESD FOOTWEAR

Through its sole construction, ESD footwear provides a controlled and safe method of discharging the static electricity accumulated in the body. ESD footwear prevents unpleasant electric shocks, which could damage sensitive electronic equipment.

The red and light colour footwear on this double page spread is made of microfibre. Microfibre is well suited for conditions requiring a high level of hygiene and frequent washing.



## Monica Cream

21-12215-222-98V  
35-43 EN ISO 20347: OB SRC A E FO



## File White

50-12327-502-96W  
35-38 EN ISO 20347: OB SRC A E FO  
50-12327-503-96W  
39-47 EN ISO 20347: OB SRC A E FO



## File Cream

50-12327-502-97V  
35-41 EN ISO 20347: OB SRC A E FO



## Monica Red

21-12215-222-98P  
35-43 EN ISO 20347: OB SRC A E FO



## File Red

50-12327-502-97P  
35-41 EN ISO 20347: OB SRC A E FO



## Monica Black

21-12215-222-07M  
35-43 EN ISO 20347: OB SRC A E FO



## File Black

50-12327-502-0PM  
35-38 EN ISO 20347: OB SRC A E FO  
50-12327-503-0PM  
39-47 EN ISO 20347: OB SRC A E FO





# COMFORT AND ELEGANCE

It is important that footwear feels comfortable. Comfortable, well-fitting work shoes help your feet feel good throughout the whole day. Sievi's occupational range for women is also attractive! From this range you can find a style to suit your needs for both work and leisure.



**Ballerina**  
21-12211-222-45M  
35-43 EN ISO 20347: 01 SRC FO



**Petra**  
21-12210-222-45M  
35-43 EN ISO 20347: 01 SRC FO



**Elastic**  
21-12214-222-45M  
35-43 EN ISO 20347: 01 SRC FO



**Olivia**  
21-12213-222-45M  
35-43 EN ISO 20347: 01 SRC FO







## COMFORT FOR ESD CONDITIONS



### Art

26-12144-262-33M 35-38  
26-12144-263-33M 39-46



DryStep sandals, featuring excellent ESD properties, keep your feet dry and comfortable. The surface material of the insole transfers moisture away from the foot and the effective ventilation and pump action mechanism built in the inner sole construction keep the feet dry. The contoured, antistatic insole is removable and washable.

You can also order the DryStep insoles separately, see page 40.



### Rom

26-12141-262-33M 35-38  
26-12141-263-33M 39-46



### Web

26-12143-262-33M 35-38  
26-12143-263-33M 39-46







## STYLISH DESIGN FOR WORK AND LEISURE

Footwear is an important part of dressing for both work and leisure. When you demand style and carefully considered details, choose Sievi's anatomically correct and comfortable footwear, perfect for all your requirements.



### Planar Soft

42-12132-102-92M  
35-38 EN ISO 20347: 01 SRC FO  
42-12132-103-92M  
39-48 EN ISO 20347: 01 SRC FO



### Easy Roller

38-12198-463-45M  
39-48 EN ISO 20347: 01 FO



Boa® is a registered trademark of Boa Technology Inc.



**Alex**

38-12363-463-45M  
39-47 EN ISO 20347: 01 FO

**River**

38-12266-463-38R  
39-47 EN ISO 20347: 01 FO

**Key**

38-12109-463-42M  
39-48 EN ISO 20347: 02 FO

**Street**

38-12193-463-42M  
39-48 EN ISO 20347: 02 FO

**Tom**

38-12364-463-45M  
39-47 EN ISO 20347: 01 FO

**Mark**

36-12010-103-63M  
40-48

**Pro**

38-12138-453-60M  
39-47 EN ISO 20347: 02 SRC FO

**Cable**

38-12661-453-60M  
39-47 EN ISO 20347: 02 SRC FO





# LET WINTER COME

Sievi is an expert on winter conditions. The long, cold snowy demanding winters in Finland have taught us how best to make boots which function well in tough conditions.



## Aurora

21-12137-222-45M  
35-43  
EN ISO 20347: 01 SRC FO



3D-dry

## Vera

21-12134-222-45M  
35-43  
EN ISO 20347: 02 SRC FO



## Soft Solid XL

47-12296-103-0PM  
39-47  
EN ISO 20347: 02 SRC FO











#### GT 60

38-12886-463-45M  
39-47 EN ISO 20347: 02 FO



#### GT 57

46-12854-122-08M  
35-38 EN ISO 20347: 02 SRC FO  
46-12854-123-08M  
39-47 EN ISO 20347: 02 SRC FO



#### GT 57 XL

47-12854-104-08M  
48-50 EN ISO 20347: 02 SRC FO



## SIEVI GORE-TEX® – SUPERIOR COMFORT

The Sievi GT range literally breathes with your feet and always keeps them comfortably dry in all conditions.



#### GT 53

46-12866-122-71M  
35-38  
EN ISO 20347: 02 SRC FO



#### GT 53 XL

47-12866-163-71M  
39-47  
EN ISO 20347: 02 SRC FO



GORE-TEX® is a registered trademark of W. L. Gore & Associates.



# SOCKS AND SHOE LACES



## Durable Sievi socks

Black, machine-washable at 40 °C.  
80 % cotton, 15 % polyamide,  
5 % polyacrylic.

00-99350-003-00M 36-39, 40-42,  
43-46, 47-50



## Sievi CoolMax socks

Black, machine-washable at 40 °C.  
85 % CoolMax polyester, 10 % polyamide,  
5 % lycra.

00-99356-003-00M 36-39, 40-42,  
43-46



## Sievi GT socks

Grey, machine-washable at 30 °C.  
42 % wool, 41 % polyamide,  
15 % polypropen, 2 % lycra.

00-99352-003-00H 36-39, 40-42,  
43-46



## Sievi Winter socks

Grey, machine-washable at 40 °C.  
60 % wool terry, 20 % nylon,  
12 % polyester, 8 % lycra.

00-99358-003-00H 36-39, 40-42,  
43-46



## Sievi ESD socks

Grey, machine-washable at 40 °C.  
64 % cotton, 30 % polyamide,  
3 % tam-silver, 3 % lycra elastan.

00-99354-003-00V 36-39, 40-42,  
43-46



## Sievi felt socks

Felt, colour dark grey,  
machine-washable at 40 °C.

00-99800-002-OHU 35-38  
00-99800-003-OHU 39-47



## Laces

Choose a length suitable for each model  
of shoe or boot.

**Black** 00-99080-000-00M 80 cm  
00-99090-000-00M 90 cm  
00-99110-000-00M 110 cm  
00-99160-000-00M 160 cm

**Black/grey** 00-99100-000-00H 100 cm  
00-99120-000-00H 120 cm

**Spark resistant laces, black**  
00-99085-000-50M 85 cm  
00-99120-000-50M 120 cm

## Laces

**Blue** 00-99130-000-0BL 130 cm  
**Yellow** 00-99130-000-0YE 130 cm  
**Green** 00-99130-000-0GR 130 cm  
**Red** 00-99130-000-0RE 130 cm  
**Pink** 00-99130-000-0PI 130 cm





# SIEVI INSOLES COMPLETE THE COMFORT

The Sievi insoles are ergonomically designed and offer a wide selection of choice for the wearer to find a perfect fit. Sievi's insoles ensure the wearers feet and back feel better throughout the working day.



## ESD insole

For antistatic and ESD footwear.  
Machine-washable at 40 °C.

00-99501-002-000 35-38  
00-99501-003-000 39-47



## DryStep insole

Sandal insole, coated and ESD approved.  
Machine-washable at 40 °C.  
Suitable for sandals Art, Rom  
and Web [see page 33].

00-99610-002-00H 35-38  
00-99610-003-00H 39-46



## Fur insole

00-99510-002-000 35-38  
00-99510-003-000 39-47



## Thermo Alu thermal insoles

00-99538-002-00M 36-38

## Thermo Alu XL thermal insoles

00-99540-003-00M 39-48

# SIEVI COMFORT INSOLES

The surface material of the insoles is polyamide, which transfers moisture from the foot down to the lower layer of the insole. The heel shape positions the foot's own fatty tissue optimally. Available in both, the normal last width and the XL width. ESD approved.

## Sievi Comfort insole

00-99520-002-00H 35-38  
00-99520-003-00H 39-48

## Sievi Comfort XL insole

00-99522-003-00H 39-50



# SIEVI DUAL COMFORT INSOLES

Insoles feature a shock absorbing and strain reducing cushion both on the heel and under the ball of the foot. The material of the shock absorbing cushion, PORON®, is very durable.

Hand washable.

## Sievi Dual Comfort insole

00-99525-002-00H 35-38  
00-99525-003-00H 39-48

## Sievi Dual Comfort XL insole

00-99527-003-00H 39-48



# SIEVI DUAL COMFORT PLUS INSOLES

Insoles additionally feature the SieviBalance arch support for added rotational rigidity and control of the foot. There are two alternative heights for arch support:

- Neutral Arch for persons with a low or neutral arch
- High Arch for persons with a high arch

## Sievi Dual Comfort Plus: Neutral Arch

00-99530-002-00H 35-38  
00-99530-003-00H 39-48

## Sievi Dual Comfort Plus XL: Neutral Arch

00-99532-003-00H 39-48

## Sievi Dual Comfort Plus: High Arch

00-99534-002-00H 35-38  
00-99534-003-00H 39-48

## Sievi Dual Comfort Plus XL: High Arch

00-99536-003-00H 39-48





# EXTRA COMFORT

Sievi also offers accessory products required in the wearing and maintenance of footwear. Products made of high quality materials increase the life, functionality and comfort of footwear.



## Shoe cream 150 ml

for treating leather and seams.  
Non-toxic, does not contain silicone.

00-99400-000-000



## Black shoe polish 75 ml

Suitable also for  
GORE-TEX® footwear.

00-99410-000-000



## Spiky Plus slip protection

Effectively reduces risks of slipping. Spiky Plus slip protection is suitable for all footwear. Easy to fit and remove.

00-99750-002-00M  
00-99750-003-00M

35-38,  
39-42, 43-46

## Size table

PARIS	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50
LONDON	2 ½	3	3 ½	4	5	6	7	8	9	10	11	12	13	14	15	16
MONDOPOINT	222	229	236	242	249	256	262	269	276	282	289	296	302	309	316	322

## Safety footwear EN ISO 20345:2011

EN ISO 20345	Slip resistance	Toe cap (200J/15000 N)	Oil-resistant sole FO	Closed seat region	Antistatic A (100 kΩ-1000 MΩ)	Energy absorption E (min. 20 J)	Water-repellent leather	Cleated outsole	Penetration resistance P (1100 N)	Material rubber/PU
SB	•	•								
S1	•	•	•	•	•	•				
S2	•	•	•	•	•	•	•			
S3	•	•	•	•	•	•	•	•	•	
S4	•	•	•	•	•	•				•
S5	•	•	•	•	•	•		•	•	•

## Occupational footwear EN ISO 20347:2012

EN ISO 20347	Slip resistance	Closed seat region	Antistatic A (100 kΩ-1000 MΩ)	Energy absorption E (min. 20 J)	Water-repellent leather	Cleated outsole	Penetration resistance P (1100 N)	Material rubber/PU	Extra feature: Oil-resistant sole FO	
OB	•								•	
O1	•	•	•	•					•	
O2	•	•	•	•	•				•	
O3	•	•	•	•	•	•	•		•	
O4	•	•	•	•				•	•	
O5	•	•	•	•		•	•	•	•	

## Additional features of standards EN ISO 20345:2011 and EN ISO 20347:2012:

**HRO** The footwear sole withstands heat up to 300 °C.

**SRC** The grip of the footwear sole has been tested both on ceramic and steel surfaces according to the requirements of the standard.



# LEADING SAFETY TECHNOLOGY AND SUPERIOR COMFORT



## **FlexStep® – Grip and flexibility to work**

The microporous FlexStep® sole material, developed by Sievi has been re-designed. The re-designed sole material maintains its excellent shock absorbing properties and flexibility in freezing conditions more efficient. The footwear sole therefore remains softer, even in heavy freezing conditions, and maintains excellent friction on slippery surfaces. The construction of the FlexStep® flexible sole eliminates stress and shocks to the feet and spine, helping to prevent foot and back pains and thereby improving work efficiency. The FlexStep® flexible sole is featured on all Sievi footwear.



## **SieviAir® – Let your feet breathe**

Developed and patented by Sievi, the SieviAir® sole solution takes care of your feet and improves footwear comfort. The SieviAir® system dissipates the perspiration from the shoe through special ducts in the side of the sole. Under the perforated insole there is a filter, which is connected to exhalation channels. With every step you take the filter is compressed, resuming its original shape when the foot is lifted. This movement produces a pumping action, improving the ventilation of the shoe. SieviAir® really allows your feet to breathe!



## **DryStep – Effective ventilation for your feet**

The surface material of the DryStep insole effectively transfers moisture away from the foot. The unique ventilation and pump action mechanism of DryStep keeps your feet dry and comfortable.



## **Dry feet with 3D-dry**

3D-dry lining, developed by Sievi, transfers moisture from the foot to the second layer of the lining and further through the upper and away from the shoe thus keeping your feet drier and more comfortable.



## **SieviBalance – Safe steps and more grip**

SieviBalance improves the rotational rigidity of the shoe and the control of the foot, reducing strain to the ankles and accident risk.



## **Sievi GORE-TEX® – superior quality bringing more comfort**

Everybody knows that the excellent breathability and water resistant properties of GORE-TEX® are second to none. GORE-TEX® lining is a unique material, which allows the feet to breathe but at the same time keeps moisture out. Sievi GORE-TEX® Performance Comfort footwear is recommended for changing and wet conditions.



## **Thinsulate™ – First class thermal insulation**

The footwear features thermally insulating and breathable Thinsulate™ fibre. Thinsulate™ fibres improve the thermal insulation by binding more air molecules between the body and the outside air.



## **BOA® Closure System – more user comfort**

Easy to use and durable, the patented Boa® Closure System significantly increases the wearer comfort of the footwear. Turn the button to achieve the perfect fit.



## **Shock-absorbing heel**

The shock-absorbing heel area protects the feet and the skeletal system against stress. The product meets the requirements of EN ISO 20345:2011 and EN ISO 20347:2012: the shock absorption capacity of the footwear is at least 20 J. The cushioning effect is guaranteed by the use of FlexStep® sole material in all Sievi footwear.



## **Spike stud mechanism – Secure grip in challenging conditions**

A stud mechanism integrated in the footwear sole construction enables you to turn the studs in and out when the weather conditions change, without the need to remove the shoes.



## **Thermo heating system – Maintains the work efficiency in the cold**

Footwear equipped with the integrated Thermo heating system keeps your feet warm even in the most extreme conditions. The rechargeable heating system provides heat on a single charge for the whole working day.



## **Firefighters' boots – Protection in extreme situations**

The fireman symbol ensures that the boots fulfill the requirements of the fire footwear standard EN 15090:2012: F1 P A.





### Toecap, steel

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2011 standard: shock resistance is 200 J and resistance to compression 15000 N.



### Toecap, composite

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2011 standard: shock resistance is 200 J and resistance to compression 15000 N. Toecap made of composite material is completely metal free and insulates well against heat and cold.



### Toecap, aluminium

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2011 standard: shock resistance is 200 J and resistance to compression 15000 N. The aluminium toecap is 50 % lighter than traditional steel toecaps.



### Penetration resistant midsole, steel

The steel midsole, prevents sharp objects from penetrating through the sole. Meets the requirements of the EN ISO 20345:2011 standard: resistance to nail penetration is 1100 N.



### Penetration resistant midsole, composite

The penetration resistance fulfills the same EN ISO 20345:2011 requirements as traditional midsole made of steel. Steel, however, gives greater penetration resistance, which is why Sievi recommends a steel midsole for the more demanding conditions (e.g. construction industry).



### Sole material PU

The footwear sole is made of FlexStep® material. This single density microporous structured polyurethane sole offers very high slip-resistance and flexibility providing excellent shock absorption.



### Sole material PU/PU

The footwear sole is a very durable double density polyurethane sole, featuring a mid-layer of shock absorbing FlexStep® material.



### Sole material PU/TPU

The double density sole consists of polyurethane and elastic thermoplastic polyurethane. The outsole is wear resistant and the mid-layer is of shock absorbing FlexStep® material.



### Sole material PU/RU

The footwear sole consists of polyurethane and rubber. The PU/rubber friction sole features excellent grip- and wear resistant properties. The mid-layer of the sole is of shock absorbing FlexStep® material.



### Resistance to oil and many chemicals

Sievi's sole resists oil and many chemicals. The oil resistance of Sievi footwear meets the requirements of the EN ISO 20345:2011 standard.



### Water repellent

The upper material used in this footwear is water repellent. Its water resistance meets the requirements of the EN ISO 20345:2011 standard.



### Warm lining

Footwear displaying this symbol can be worn in cold environments. The material keeping the cold out is either lamb's wool or artificial fur. Additionally, some styles are lined with Thinsulate™ fiber.



### Heat resistance

Safety footwear displaying this symbol can be worn in hot environments. Sievi's nitrile rubber sole withstands temperatures up to 300 °C.



### Zipper

Models marked with this symbol have a useful zipper.



### Antistatic

Footwear designed with antistatic features, discharges the body's static electricity up to tolerances of 100 kΩ - 1000 MΩ.



### ESD

Through its sole construction, ESD footwear provides a safe and controlled method of discharging the body's static electricity. The tolerances for the resistance of Sievi footwear are stricter (100 kΩ-35 MΩ) than for ordinary antistatic footwear (IEC 61340-5-1). Wearing ESD footwear can help you avoid damage to sensitive electronic equipment.



### Metal free

Footwear displaying with this symbol is metal free. The footwear is light, and metal detectors do not react to it. It fulfils the requirements of the EN ISO 20345:2011 standard.



### XL-last

Sievi XL ranges. These extra wide styles offer more space and comfort for the wearer. For footwear with XL width fittings see "XL" in the product name.



### DUAL insole

The Sievi DUAL Comfort insole has shock absorbing cushions made of PORON® material which adds comfort to your feet and back.



### Memory foam ankle protection

The ankle part of the footwear is protected by viscoelastic memory foam, which shapes itself to the wearer's foot, providing personalised support and softness. The compact memory foam prevents ankle injuries by supporting the wearer's foot and by absorbing external shocks to the ankle.



### Microfibre

The upper material of the footwear is microfibre, which is fast drying and very resistant to frequent washing.





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